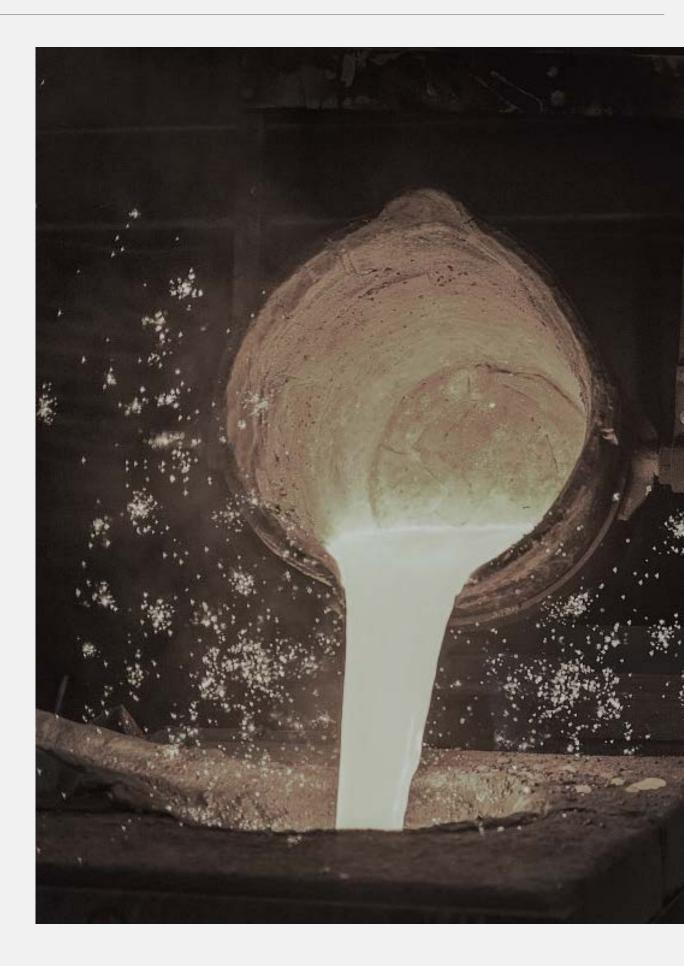


### MACHINE SPEND LESS, CRUSHER MORE



# Wear Parts Reference Guide



### Contents

CRUSHER WEAR PARTS BRIEFING	PAGES 2-3
JAW CRUSHER WEAR PARTS	PAGES 4-5
CONE CRUSHER WEAR PARTS	PAGES 6-7
IMPACT CRUSHER WEAR PARTS	PAGES 8-9
OTHER CASTINGS	PAGES 10-11
PACKAGE WEAR SOLUTION	PAGES 12-13



To learn more about our production capacity of complete <u>crushing equipment</u>, including <u>crusher, feeder, screens</u>, etc, please contact your sales consultant to have the separate brochure & documents

## HOW TO CHOOSE MANGANESE

Manganese steel is the most common material for crusher wears. All round manganese level and the most common for all applications is 13%, 18% and 22%. What's the different among them?

#### **13% MANGANESE**

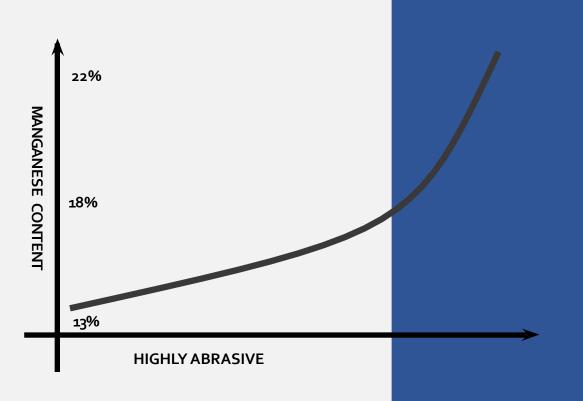
Available for use in soft low abrasion applications, especially for medium & non-abrasive rock, and soft & non-abrasive materials.

#### **18% MANGANESE**

It's standard fit for all Jaw & Cone crushers. Almost suitable for all rock type, but not fit for hard & abrasive materials.

#### 22% MANGANESE

An option available for all Jaw & Cone crushers. Especially work hardens quick in abrasive applications, better suitable for hard & (non-) abrasive, and medium & abrasive materials.



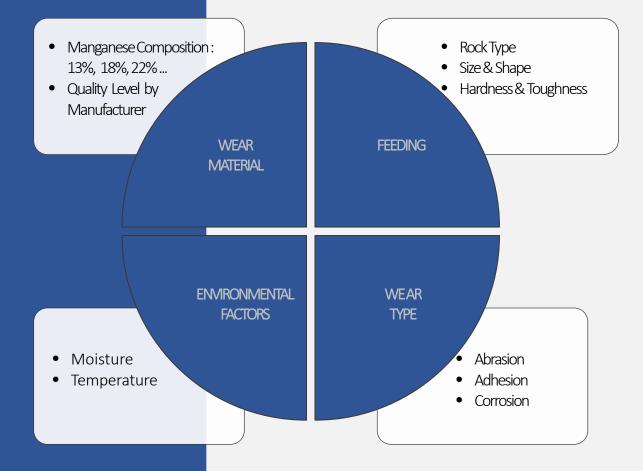




Wear is produced by 2 elements pressing against each other between a liner and crushing material. During this process small materials from each element become detached.

Material fatigue is one important factor, some other factors also affect the crusher's wear parts' lifetime, such as listed in below:

### WHAT AFFECTS LIFETIME OF WEAR PARTS



### JAW CRUSHER WEAR PART

### COARSE CORRUGATED (CC)



### CORRUGATED (C)



Suitable for abrasive material. For feed with a lot of fines. Used for large CSS settings. Good top-size control.

#### Suitable for less abrasive material. Good for small CSS settings. Good top-size control.

**HEAVY DUTY (HD)** 

### WIDE TEETH (WT)



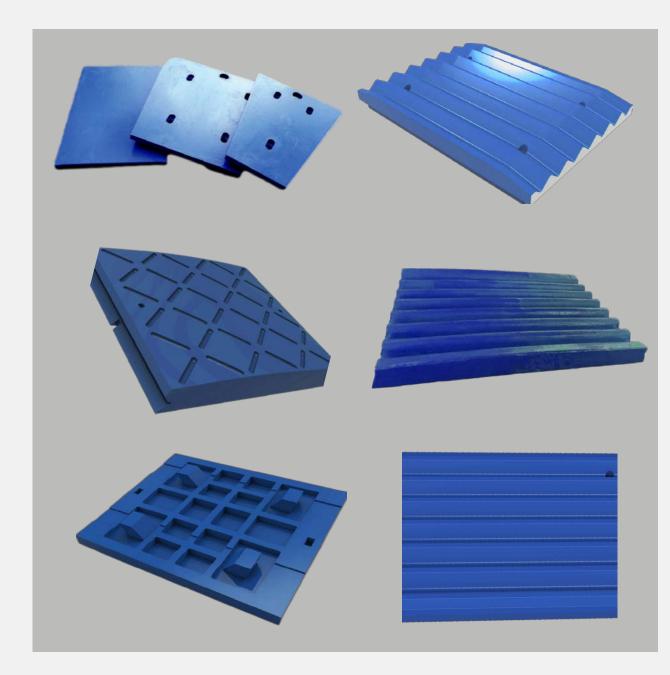
Suitable for feed with a lot of fines. Can be used on both fixed and moving sides. Good wear resistance.

Suitable for very abrasive material. Less top-size control. Can be combined with a CC moving plate.

### JAW CRUSHER WEAR PART

WUJING manufactures ISO9000 certified, fully guaranteed and warranted parts to suit an extensive range of Jaw Crusher brands, and we have developed a massive range of parts to support models by all leading original equipment manufacturers including, but not limited to:

- Metso Minerals / Nordberg / Lokomo
- Sandvik / Extec / Fintec
- Terex Pegson / Powerscreen / Finlay / Cedarapids
- Kleemann



## CONE CRUSHER WEAR PART

Machine factors, such as speed, stroke, side setting and feed arrangement (Choke Feed) that all will affect the wear part performance.

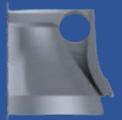


CHOKE FEED Correct Method = Uniform Liner Wear



TRICKLE FEED Incorrect Method = Irregular Liner Wear

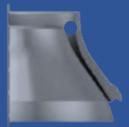
#### COARSE (C)



#### **MEDIUM (M)**



#### FINE (F)



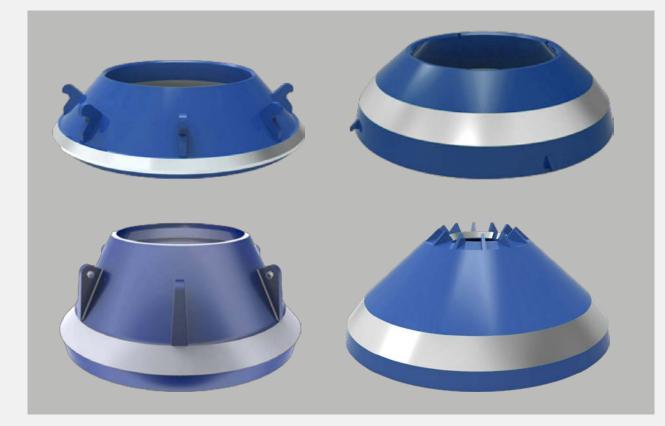
• Minimum setting (CSS - Closed Side Setting) is the minimum distance between mantle and bowl liner for required product

### **CONE CRUSHER WEAR PART**

WUJING hold a plentiful options for cone crusher spares parts in order to satisfy the demands of the worldwide customers . We provide only premium wearing solution and most costs effective alternative to the customers.

We have developed an extensive range that suit for all leading cone crusher models including:

- Metso Minerals / Nordberg GP, HP, MP
- Sandvik Hydrocone & Superior, CH & CS
- Terex Pegson / Powerscreen / Finlay
- Lokomo G Cones
- Svedala / Allis Chalmers





**Titanium Carbide (Tic)** inserted wear parts are developed to deliver the outstanding results for extreme abrasive & hard crushing jobs. To fulfil the diversified demands in the market, and customer's expectation of longer life span of th e wear parts & lower cost of down-time, we've prepared ourselves now, to offer the wearing parts with **TiC** embedded option. Pls. consult with us to have your cone liners with **TiC** strengthened.

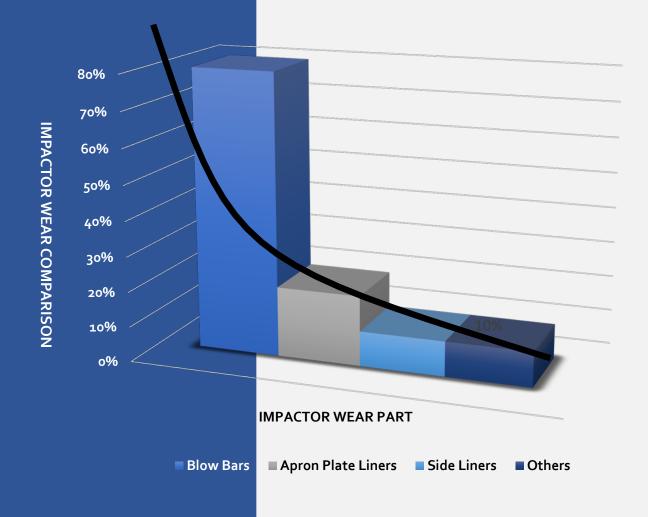


#### For Impact Crusher Wear Part, feed material is always one of the most important factors to select the right blow bar.

Otherwise, in order to increase the lifetime of blow bars, must maintain and clean chamber daily; Inspection for premature wear or damage; Select correct ones depending on application; Adjust machine parameters.

#### FACTORS FOR LIMETIME OF BLOW BARS

- Crusher
- Feed Material
- Rotor Speed
- Moisture Content
- Fines Content



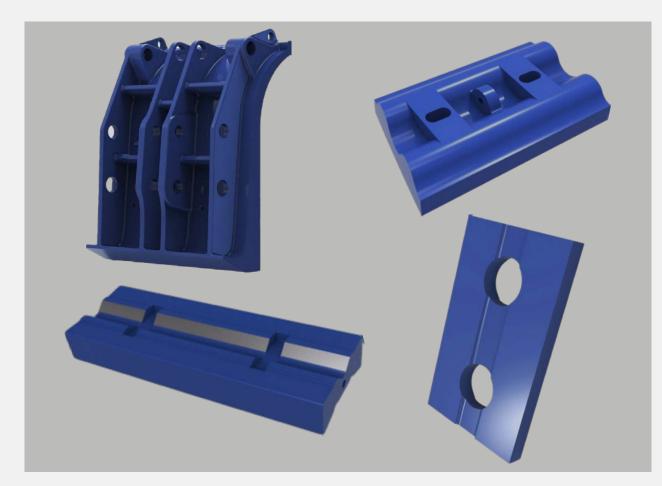
### IMPACT CRUSHER WEAR PART

### **IMPACT CRUSHER WEAR PART**

WUJING stocks wear castings in 14%, 18% and 22% grades of manganese with chromium ranging from 2% to 3%. Our quality is widely accepted by the major quarry and mining companies.

We design and manufacture various wear parts range for all leading Impactor models including:

- Metso Minerals / Nordberg NP
- Sandvik HIS
- Mccloskey
- Rubble Master
- McLanahan





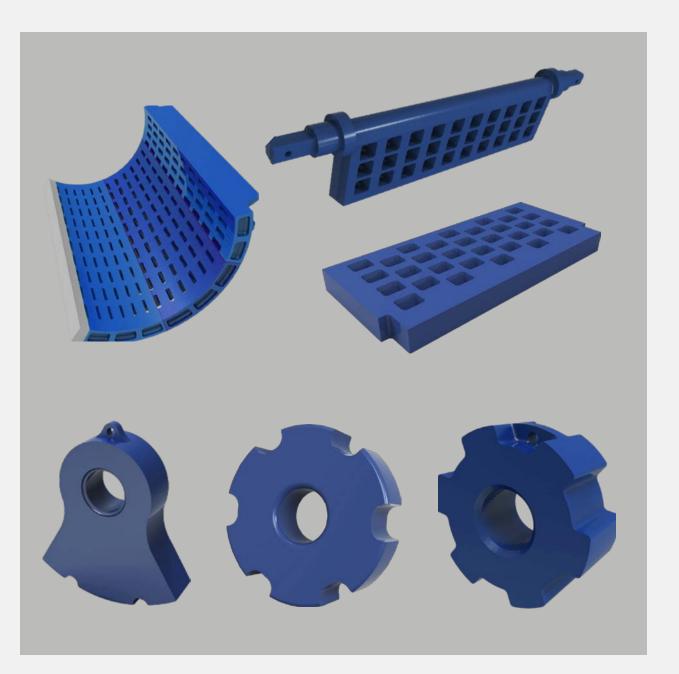
**Ceramic embedded wear parts** are developed to deliver the outstanding results for extreme abrasive & hard crushing jobs, especially suitable in high-temperature applications.

We've been preparing ourselves by partnering wit h R&D institutes specialized in ceramic materials, and **ceramic carbide reinforced** option will be available very soon for your crusher wears.

### WEAR PART FOR SHREDDER

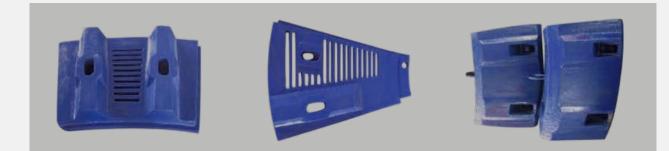
Based on ISO certified and OEM approved production system for years, we are in position to develop and deliver the highest quality wearing parts for **metal shredders**, including

- Grate
- Hammers
- Pin Protector



### **OTHER CASTINGS**

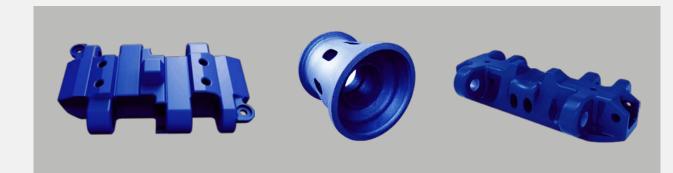
### WEARING PARTS FOR MILLING MACHINE



### **CARBON STEEL PARTS**



### **CONSTRUCTION & ENGINEERING PARTS**



### PACKAGE WEAR SOLUTION

### **Bronze & Forging Parts**

Taking the great advantages of our integrated supply chain system, which was a side benefit of our full production capacity of complete crusher, we're in position to support you with **package solution of wears & spares.** 

We offer an extensive range of premium replacement and spare parts for major & popular crusher brands & models, including but not limited to **bronze wears & parts, bearings, shafts, gears**, etc...



### PACKAGE WEAR SOLUTION

### Parts for Screener & Conveyer

Taking the great advantages of our integrated supply chain system, which was a side benefit of our full production capacity of complete crusher, we're in position to support you with **package solution of wears & spares.** 

We offer an extensive range of premium replacement and spare parts for screening & conveying system, including but not limited to <u>screening media, rubber liners, rollers & idlers, scrapers</u>,...





#### SPEND LESS, CRUSHER MORE

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